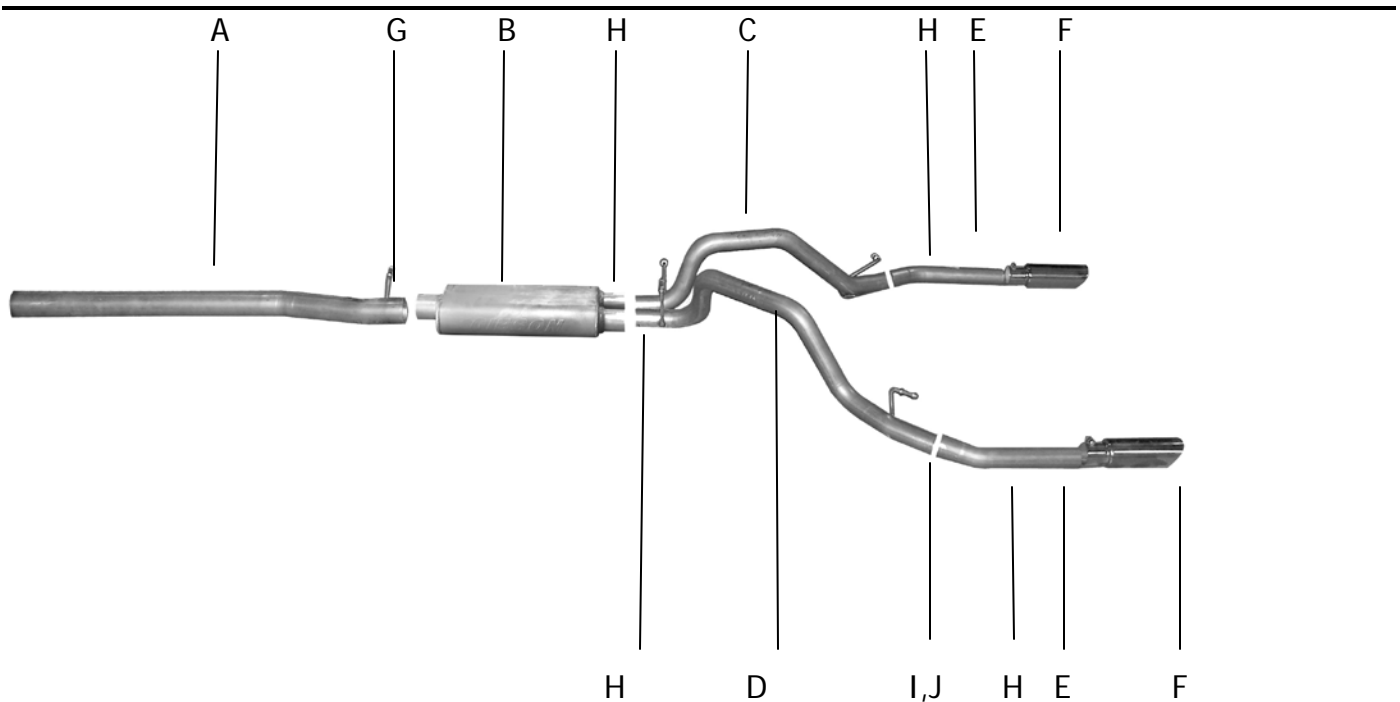




Installation Instructions

Split Rear Cat-Back
 GMC Yukon Denali XL 1500 6.2L AWD

Part #65677



ITEM	PART	QUANTITY	DESCRIPTION
A	999700859S	1	3.5" Headpipe with flare and welded hanger
B	11238S	1	CFT muffler
C	999700813S	1	2.25" Passenger side overaxle tailpipe w/welded hangers
D	999700860S	1	2.25" Drivers side overaxle tailpipe w/welded hangers
E	999700861S	2	2.25" Exit pipes
F	500639	2	4" Rolled edge slash tips
G	4171	1	3.5" Clamp
H	5756	4	2.25" Clamp
I	800020	1	Drivers side tailpipe hanger
J	4240	1	Rubber Grommet

Thank you for purchasing our Gibson Exhaust System for your vehicle.
 If you need further assistance, please do not hesitate to call our technical department at
 (800) 528 -3044 Monday through Friday, 8am to 5 pm.

Installation Instructions #65677

When installing this exhaust system make sure to use proper safety precautions. Use jack stands when working under the vehicle, set parking brake, block tires and use safety glasses and gloves. Allow exhaust to cool before attempting installation. Severe injury or burns could occur if safety measures are not taken.

SUGGESTED TOOLS: 1/2", 9/16", 15mm wrenches & sockets, WD-40, hacksaw, jack stands

1. Disconnect the negative battery cable before removal of OEM exhaust. This will allow the computer to reset and recognize the new exhaust. Lay out the exhaust on the floor so it looks like the drawing and compare parts with manual.



2. To remove your factory exhaust first cut off your tailpipe just behind the stock muffler. Use WD-40 to aid in removal of your factory grommets. Do not discard you will reuse them.



6. Install passenger side overaxle tailpipe #c into muffler 1.5" to 2" insert welded hangers into rubber grommets



3. Next remove the rest of your stock exhaust from the clamp located in front of the muffler.



7. Install drivers side rear tailpipe hanger onto frame using factory bolts (see picture) install rubber grommet onto hanger



4. Install head pipe #A onto factory pipe. Use your factory clamp to secure. Insert welded hangers into rubber grommets. Do not tighten.



8. Install overaxle tailpipe #d into muffler 1.5" to 2" insert welded hangers into rubber grommets use clamp #h to secure do not tighten



5. Install muffler #B onto head pipe #A 1 1/2"-2" with the louvers facing towards the converter. Use a jack stand to support the muffler. Use clamp #g to secure the muffler to the head pipe. Do not tighten. Muffler inlet is looking into the louvers.



9. Install exit pipes #e onto your tailpipes adjust to your personal look use clamps #h to secure do not tighten.



8. Install stainless steel tip. Clamp down. When you have everything in place, firmly tighten all bolts and clamps down securely. Use stainless steel or aluminum cleaner to polish tips. Inspect all fasteners after 25-50 miles of operation and re-tighten as necessary. You may need to cut your stock tail pipe back to get your tip to fit correctly.



GIBSON EXHAUST systems are designed on a factory stock vehicle. Any aftermarket products installed could increase the sound levels of the exhaust. **Make sure there is a 1" clearance from ALL rubber brake lines, shock boots, lines, tires, etc. to prevent heat related damage or fire.**